# WARDOG® 63BT & 63B



# Wet Abrasion Resistant Sheets

wardog 63BT & 63B are black coloured sheeting made out of a proprietary rubber composition containing Natural & Synthetic Rubber. These sheets are subject to controlled production parameters from compounding, mixing, calendering & high pressure molding process. These sheets deliver superior properties of impact, strength, cut & tear resistance against extreme slurry handling wet as well as dry application. They are formulated in higher hardness so as to take care of extreme impact & abrasion caused while handling coarse particles.



## **SALIENT FEATURES**

- Excellent properties to combat high Impact & Abrasion of slurry having coarse particle
- Superior abrasion resistant values
- Good contour ability
- Special Tacky bonding layer
- Precision moulded and press cured ensures consistent dimensional and physical properties.

# **APPLICATION**

#### Slurry handling areas such as:

- Pipe lining
- Chute lining
- Pump boxes & Tank lining
- Launder lining
- Hydro cyclones
- Hoses etc.

**WARDOG 63BT** has tacky bonding layer to facilitate better bonding results when applied to metal with cold bonding adhesive.

**WARDOG 63B** does not posses tacky bonding layer, but has a knit surface finish to enhance bonding results when applied to metal with cold bonding adhesive.

## **SPECIFICATIONS**

| Properties                   | Value        |            |  |
|------------------------------|--------------|------------|--|
| Hardness                     | 63±5 Shore A | ASTM D2240 |  |
| Specific Gravity             | 1.13 ± 0.03  | ASTMD 792  |  |
| Tensile Strength (Min)       | 195 Kg/cm2   | ASTM D412  |  |
| Elongation at break (Min)    | 525 %        | ASTM D412  |  |
| Tear Strength (C type) (Min) | 70Kg/cm      | ASTM D624  |  |
| Abrasion Loss @ 10 N (Max)   | 55 mm3       | DIN53516   |  |
| Resilience (Min)             | 35%          |            |  |



# **STANDARD SIZES**

| PART NO            | ITEM DESCRIPTION | LENGTH<br>mm | WIDTH<br>mm | THICK<br>mm | BONDING LAYER | FINISH | COLOUR |
|--------------------|------------------|--------------|-------------|-------------|---------------|--------|--------|
| WD-10-1.5-3-63-BT  | WARDOG 63BT      | 10000        | 1500        | 3           | TACKY BACK    | GLOSSY | BLACK  |
| WD-10-1.5-6-63-BT  | WARDOG 63BT      | 10000        | 1500        | 6           | TACKY BACK    | GLOSSY | BLACK  |
| WD-10-1.5-10-63-BT | WARDOG 63BT      | 10000        | 1500        | 10          | TACKY BACK    | GLOSSY | BLACK  |
| WD-10-1.5-12-63-BT | WARDOG 63BT      | 10000        | 1500        | 12          | TACKY BACK    | GLOSSY | BLACK  |

| PART NO           | ITEM DESCRIPTION | LENGTH<br>mm | WIDTH<br>mm | THICK<br>mm | BONDING LAYER     | FINISH | COLOUR |
|-------------------|------------------|--------------|-------------|-------------|-------------------|--------|--------|
| WD-10-1.5-3-63-B  | WARDOG 63B       | 10000        | 1500        | 3           | NIL, KNIT SURFACE | GLOSSY | BLACK  |
| WD-10-1.5-6-63-B  | WARDOG 63B       | 10000        | 1500        | 6           | NIL, KNIT SURFACE | GLOSSY | BLACK  |
| WD-10-1.5-10-63-B | WARDOG 63B       | 10000        | 1500        | 10          | NIL, KNIT SURFACE | GLOSSY | BLACK  |
| WD-10-1.5-12-63-B | WARDOG 63B       | 10000        | 1500        | 12          | NIL, KNIT SURFACE | GLOSSY | BLACK  |

Note: Other sizes will be available on request. Kindly confirm prior to the ordering.

Dimensional tolerance: As per ISO-3302-1, first edition 1996-07-15, moulding - class M3 standards.

# **ADHESIVE SYSTEMS**

Primer: TPR 1400

Adhesive: TC310, TBS 3000, TBS 3001 with corresponding hardener compound.

Note: Kindly refer our adhesive program.

# **STORAGE**

Recommended to keep away from direct sunlight and temperature as per "ISO 2230, Vulcanised Rubber" guidelines.

<sup>\*</sup> For more information please contact your nearest Thejo representative.



