

HCE HARDENER COMPOUND

HCE is a non inflammable cross linker, ideally to be used with TBS3000 and TBS 3001 cold bonding adhesives.

This cross linker can also be used with Polyurethane solvent based adhesive to improve the adhesion, cohesion and the heat resistance of the final bond. It can also be used as a primer in certain cases.

APPLICATION

The hardener compound is to be mixed with the respective Cold bonding adhesives in prescribed ratios before use.



PRODUCT DATA

Specifications

Physical State	Liquid state (@25°C)
Density	1.29+/-0.05 at 25° C
Colour	Purple
Solvents	Methylene Chloride
NCO content	6 +/- 1%
Solid content	29 +/- 2.0%
Std.Packing	60ml (78 gms)
Storage	Store in a cool dry place below 20°C , away from direct sunlight and exposure to moisture or water.
Fire Hazards	Solvent is Non Inflammable.

Chemical Composition

Polyisocyanate in Methylene Chloride

Adhesive System

Adhesive System : Ideal for use with TBS3000 & TBS 3001.

Shelf Life

12months @ below 20°C.

Application Procedure

Kindly refer to our detailed application instructions.

Health & Safety

Kindly refer to our detailed MSDS.

Caution: When not in use, keep bottle tightly sealed

NOTE : For more information please contact your nearest Thejo representative.